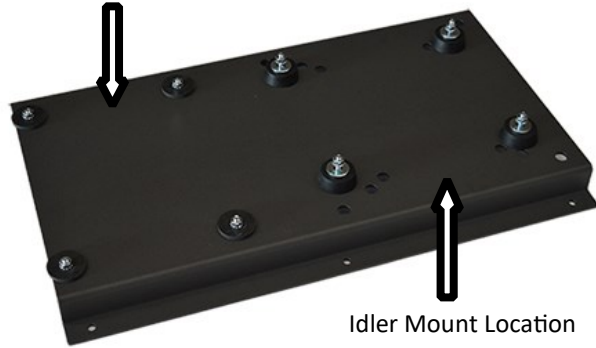
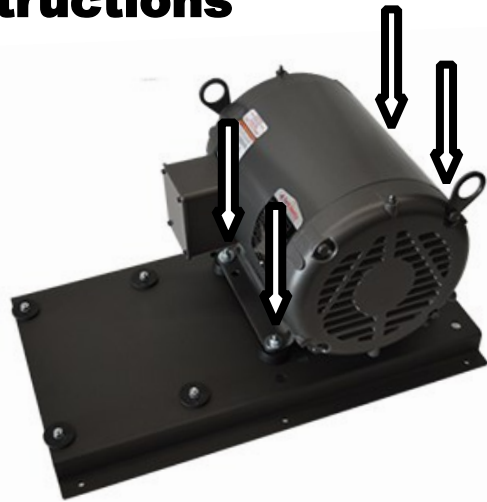


# Unitized Assembly Instructions

Control Panel Mount Location

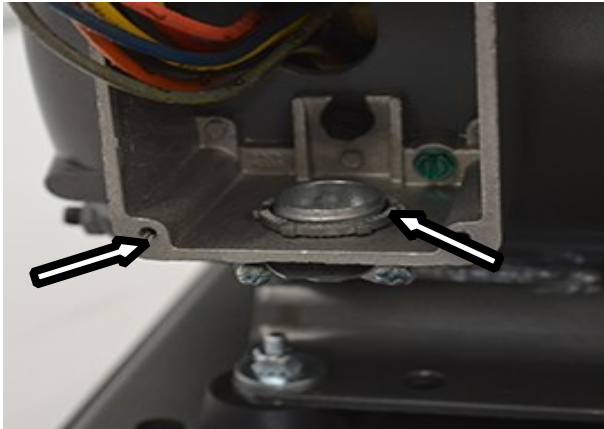


Idler Mount Location

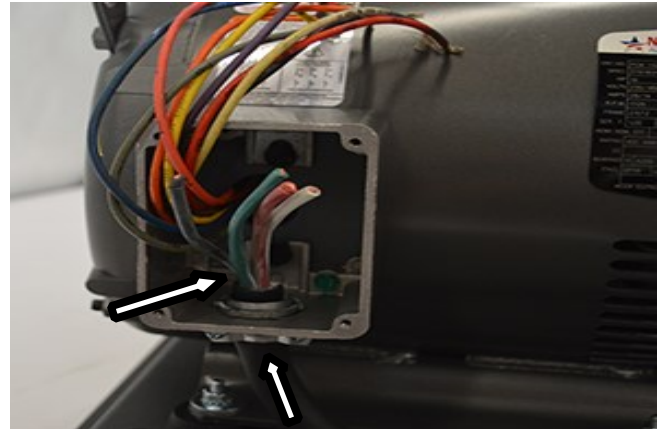


The base plate includes mounting hardware pre-installed.

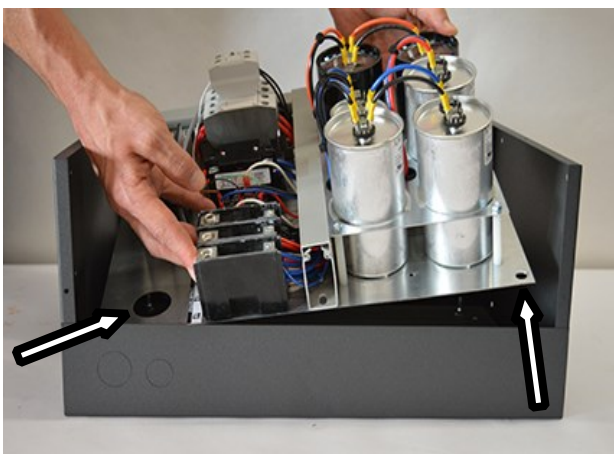
1. Secure the idler motor onto the mounting pads.



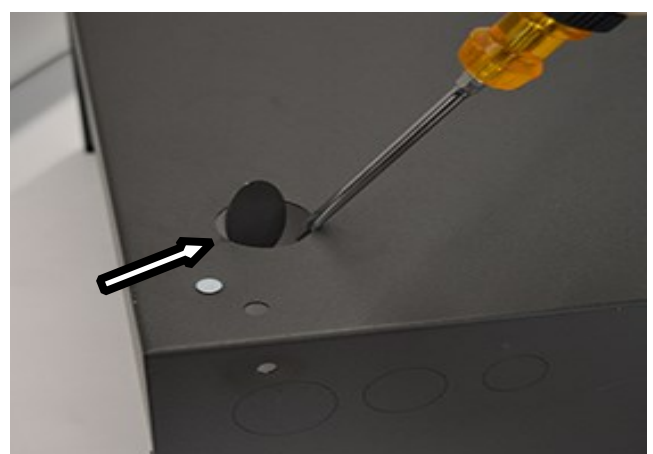
2. Open junction box.
3. Install a two (2) screw electrical fitting.



4. Feed the cable through the fitting.
5. Wire the idler motor according to **section 2.4** in the installation manual that came with the converter.



6. Remove the phase converter back plate from the enclosure. (Save the lock nuts for re-installation.)
7. Remove the knock out on the back plate.

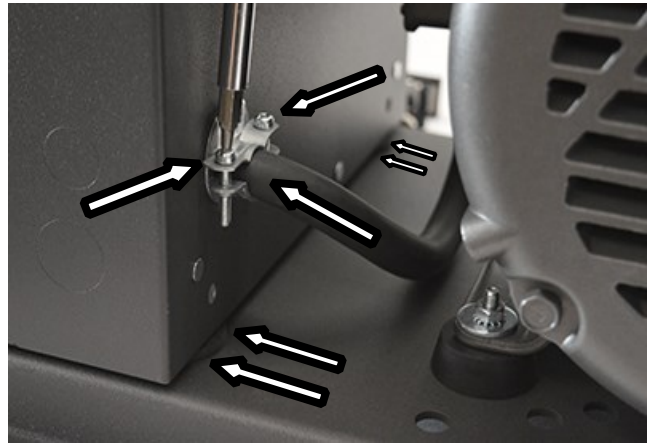


8. Remove the knock out on the back of the enclosure.

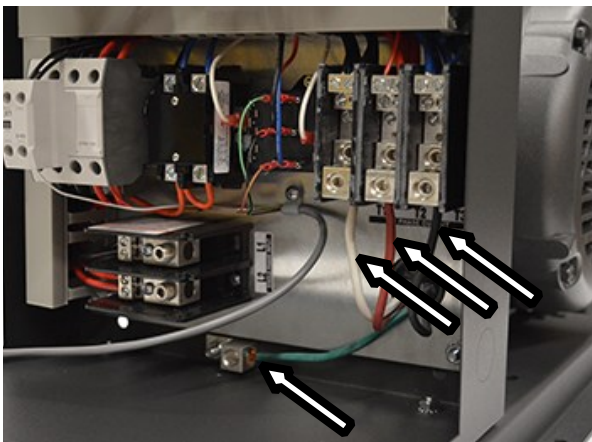
*Please Note: All knockouts and holes will need to be drilled out in the field by installer for NEMA 3R enclosures.*



9. Install a two (2) screw electrical connector in the back of the enclosure.
10. Secure the back plate back into the enclosure.



11. Secure the control panel to the base plate.
12. Feed the cable through the back of the enclosure through the back plate.
13. Tighten the two (2) screw connector.



14. Terminate the green ground wire to the grounding lug.
15. Cut and strip cable to length and install into terminal block labeled T1, T2 and T3.



16. Complete Assembly

See owners manual for the balance of service installation instructions.